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D4022-041
Job Sheet 183063



Part No: D4022-041

Job Qty: 1 ea

Part Name: Fuel Transfer Pump Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/11/18

Job Tracking No:

Due Date: 9/12/18

Created By: Sonia Quirion

Type: AOG

Description:

Note: IPP rev A 10.02.02 new issue Prelim EC verified by:DD IPP Rev:B 10.05.17 as per ECN10-562 DD verf:EC
IPP REV:C 11.11.22 PER ECN11-665 DD VERF:EC IPP REV:D 12.02.08 replace AN818-6D for AN815-6D DD
VERF:JLM IPP REV:E 17.10.19 AS PER DWG REV.D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/12/18	9/12/18	0.00	0.00	Start Up Small Fab-3		SEP 11 2018
100	Small Fab	1 pcs	9/12/18	9/12/18	0.00	0.42	Small Fab-5		SEP 11 2018
110	QC	1 pcs	9/12/18	9/12/18	0.00	0.00	QC5		SEP 11 2018
120	Packaging	1 pcs	9/12/18	9/12/18	0.00	0.00	Packaging3-2		SEP 11 2018
130	QC21-SA	1 Ea	9/12/18	9/12/18	0.00	0.00	QC21		SEP 11 2018

Part Op **100** - 1- As per note 10 remove and discard red blanking plug and install D5540-1, torque bolt as per dwg. 2- Assemble
Descriptions: as per dwg D4022 3- Use Metal set A4 in location shown batch: 1711439 O-ring Lub as per dwg
batch: 38681

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN815-6D	Union M Flare	2 Ea (2 ea)	90-Start up Operation	5083008
D4022-1	Fuel Transfer Pump	1 Ea (1 ea)	90-Start up Operation	5045778
D4022-5	Thermal Switch	1 Ea (1 ea)	90-Start up Operation	5088353
MS29512-06	O-Ring	2 pcs (2 ea)	90-Start up Operation	5089296
D5540-1	Breather Vent	1 Ea (1 ea)	90-Start up Operation	5060128

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN815-6D	2	35	0
	D4022-1	1	1	0
	D4022-5	1	12	0
	D5540-1	1	6	0
	MS29512-06	2	91	0

Part Specifications

Specifications could not be found.



Container No: S109371



Part: D4022-041

Job No: 183063

Serial No/Batch: S109371

Revision: D

Inspector:

Exp Date:

Instructions: Various STC's

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